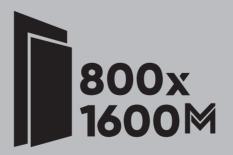
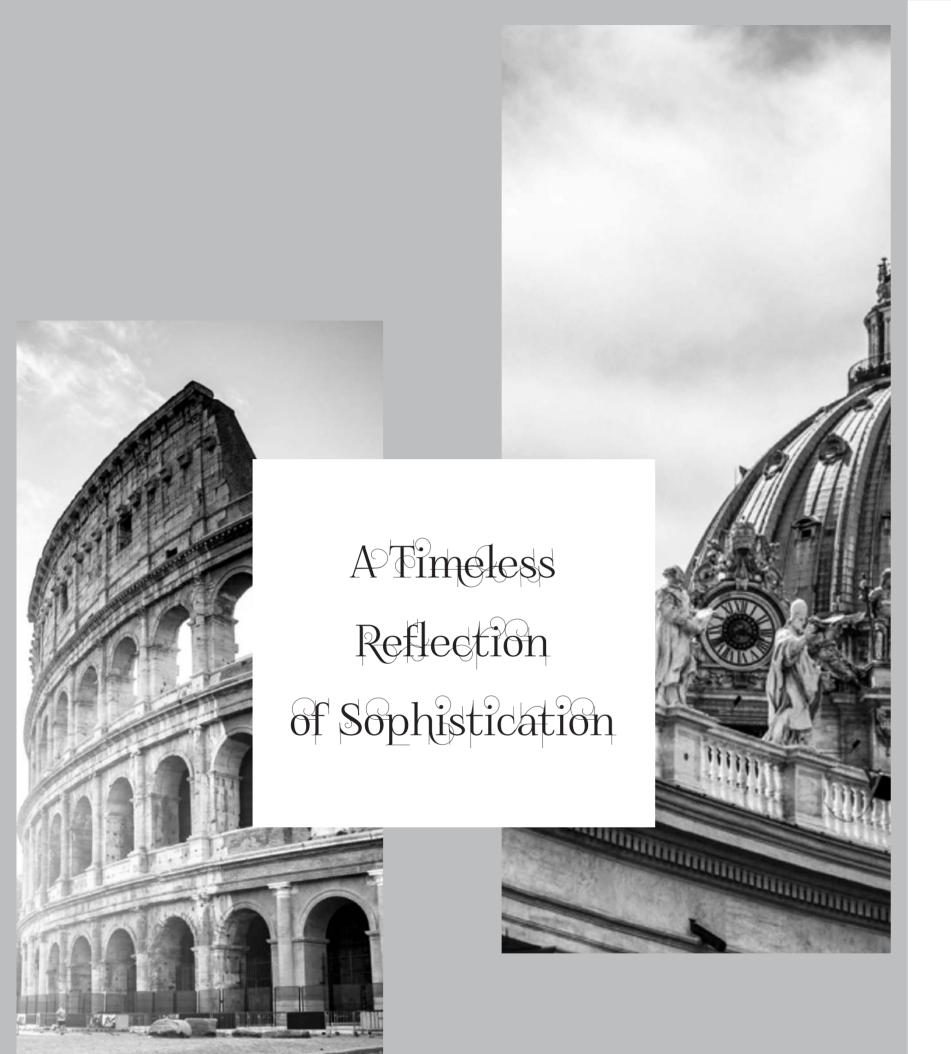


Living Innovations









Epsilon is a daughter company of Antique Group.

Antique Group entered into tiles industry in 1994.

Epsilon is the premium ceramic brand par excellence,
with products conspicuous for their elegance and sophistication,
based on cutting-edge technology and modern design.

A brand with a forward looking philosophy and strong emphasis on innovation and design. We build on our experience as manufacturers and keen interest in progress, redefining ourselves to keep up with the times. With products more versatile than ever before thanks to our new formats, finishes and textures, we aspire to create exquisitely desirable products truly distinctive from all the rest.

TECHNOLOGY - R&D PARTNERS







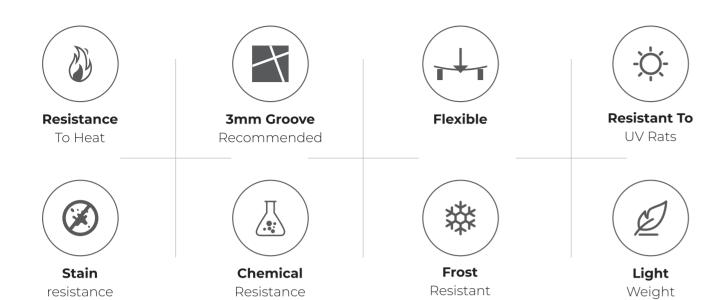


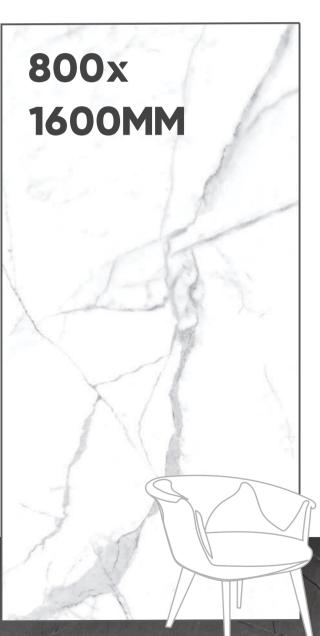






TECHNICAL FEATURES:





The surprising shine of the materials enhances the prestige and natural beauty of surfaces. We have created a timeless amazing collection that definitely meets contemporary design with unmatched elegance. Their colors and structures coordinate with one another spontaneously and are therefore always in harmony. The size range allows for enhancement of any space and offers the utmost design freedom for newly created modular solutions. These multi size installation patterns clad any surface with style and class.

www.epsilontile.com



MATT FINISH

GLOSSY FINISH



HIGH GLOSS FINISH

CARVINGFINISH





WOOD MATT FINISH

The artistic expression THAT RENEWS SPACES



AVAILABLE SIZES

200x1200MM | 300x600MM | 600x600MM | 600X1200MM 800x800MM | 800x2400MM | 1200x1200MM | 1200X2400mm

APPLICATION











From interior to exterior coverings and floors, from Heavy Duty such as Malls, Airports & Shops we have landed at Habitat, a proposal entirely dedicated to All Habitual Spaces an evolution capable of giving shape to design Urban Areas with a strong presence architectural.

3 Manufacturing Units 18
Million sq. Mtr. production capacity

25+
Exporting countries

7+Different Size

/**+** Different Finish



EPSILON TILE,

Epsilon is pioneer in developing luxe porcelain tiles that harmonize surroundings with elegance. our tiles are manufactured from the best materials that offer refreshing versatility and endless customization.

Aesthetically Designed

Designed to create a calm and serene environment along with showing class and character to living and working spaces of all surfaces, our tiles make a style statement allowing you to choose from a wide range of designs, textures, colors, and effects.

Durable in Quality

We use state-of-the-art machines and automated processes along with high-quality materials to produce world-class marble porcelain tiles that are scratch resistant, waterproof and maintenance free providing exceptional customer experiences.















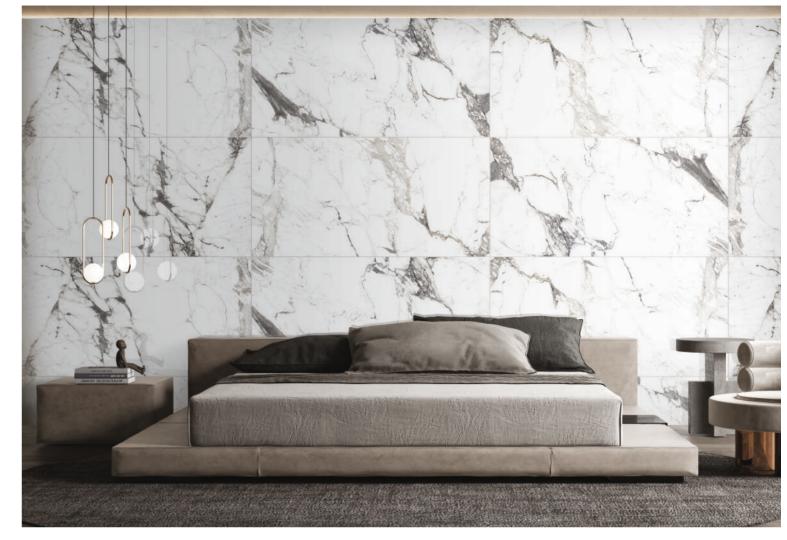








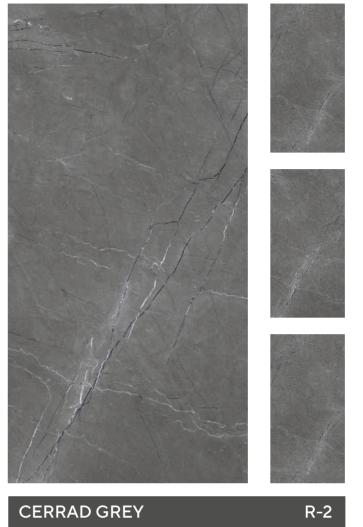




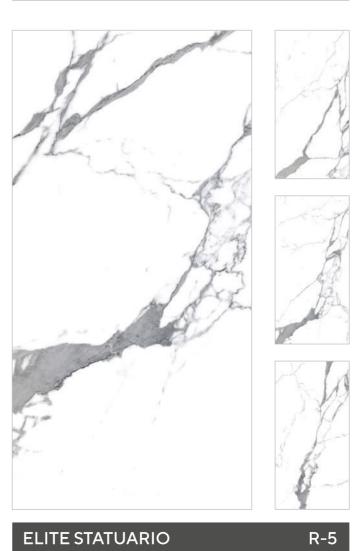


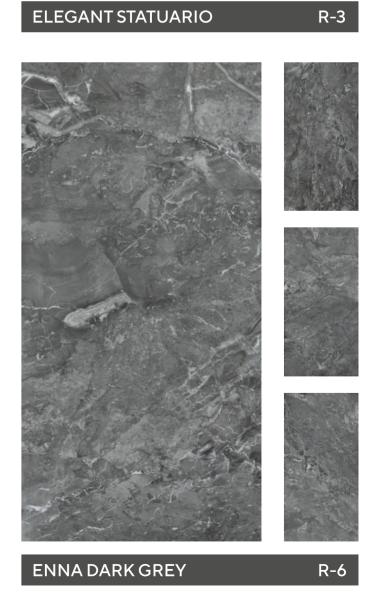




































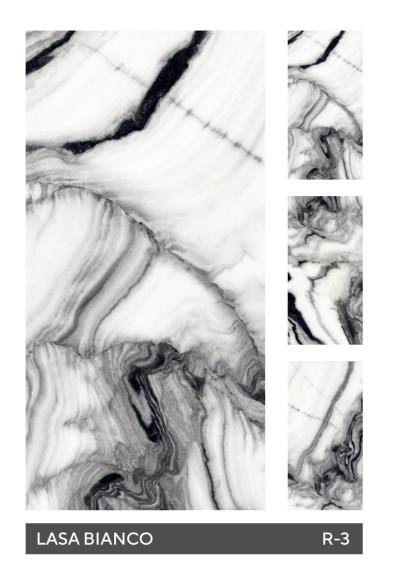














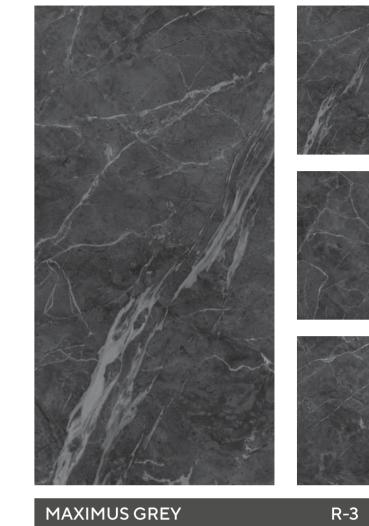


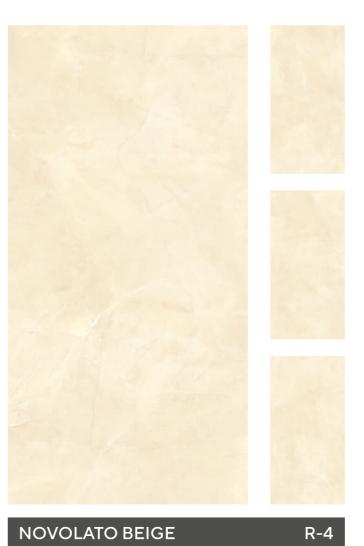


























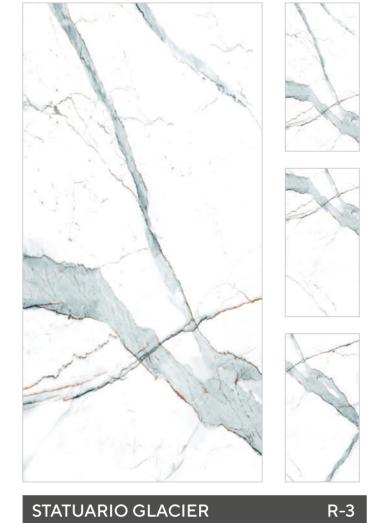


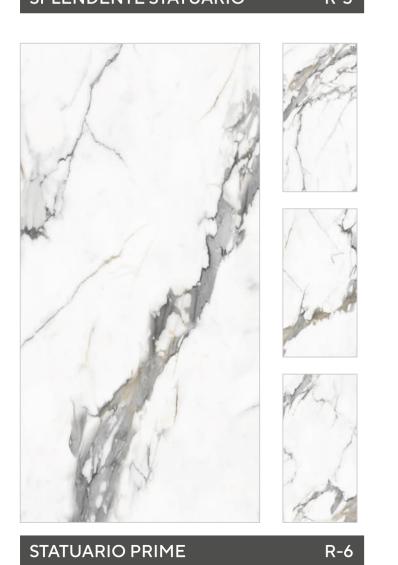


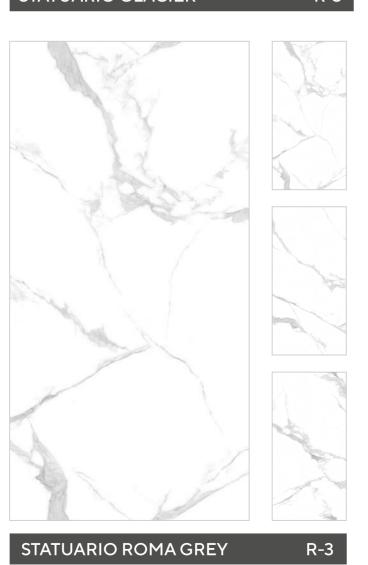


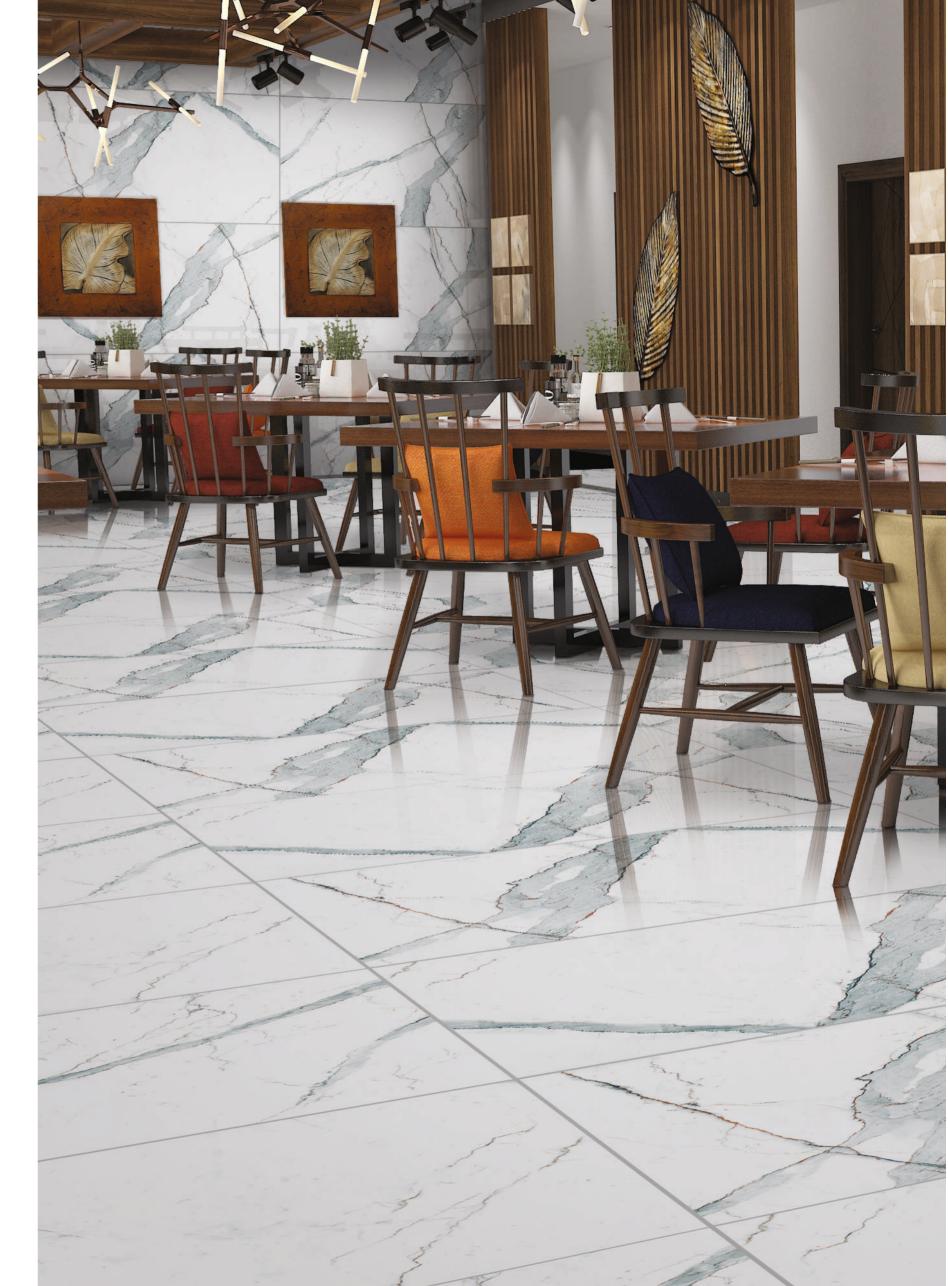




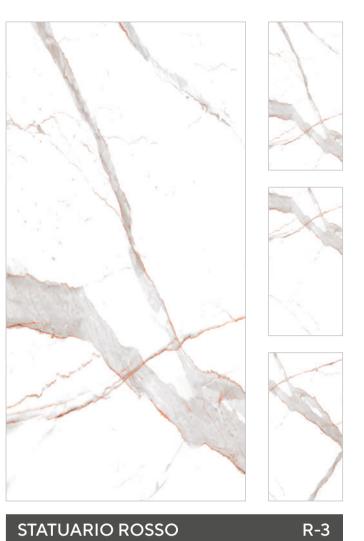








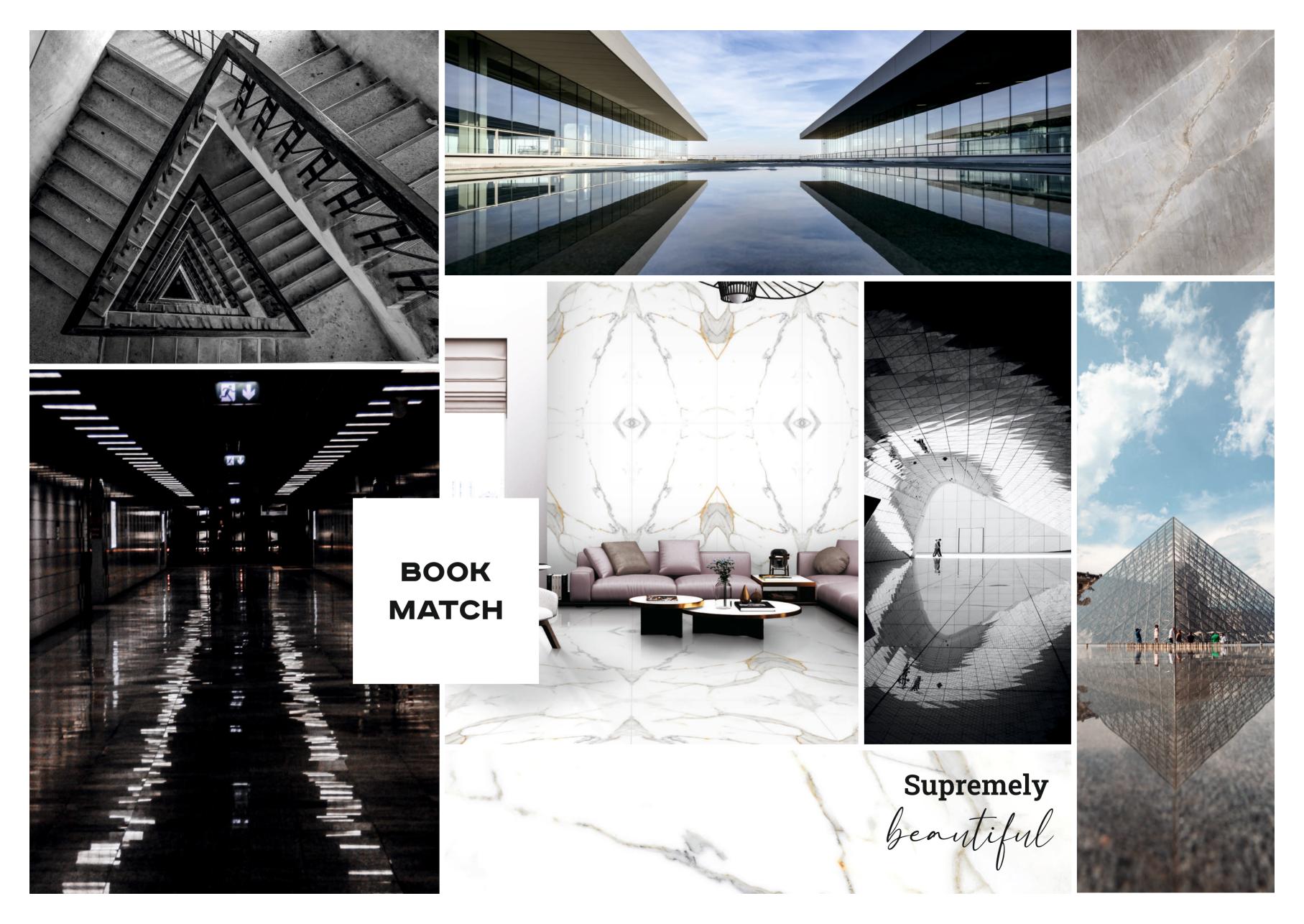








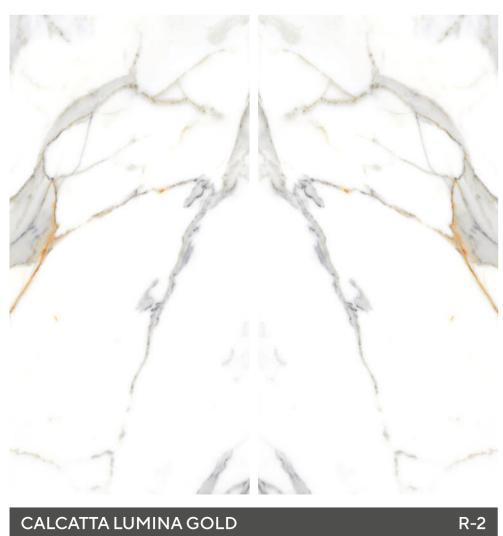






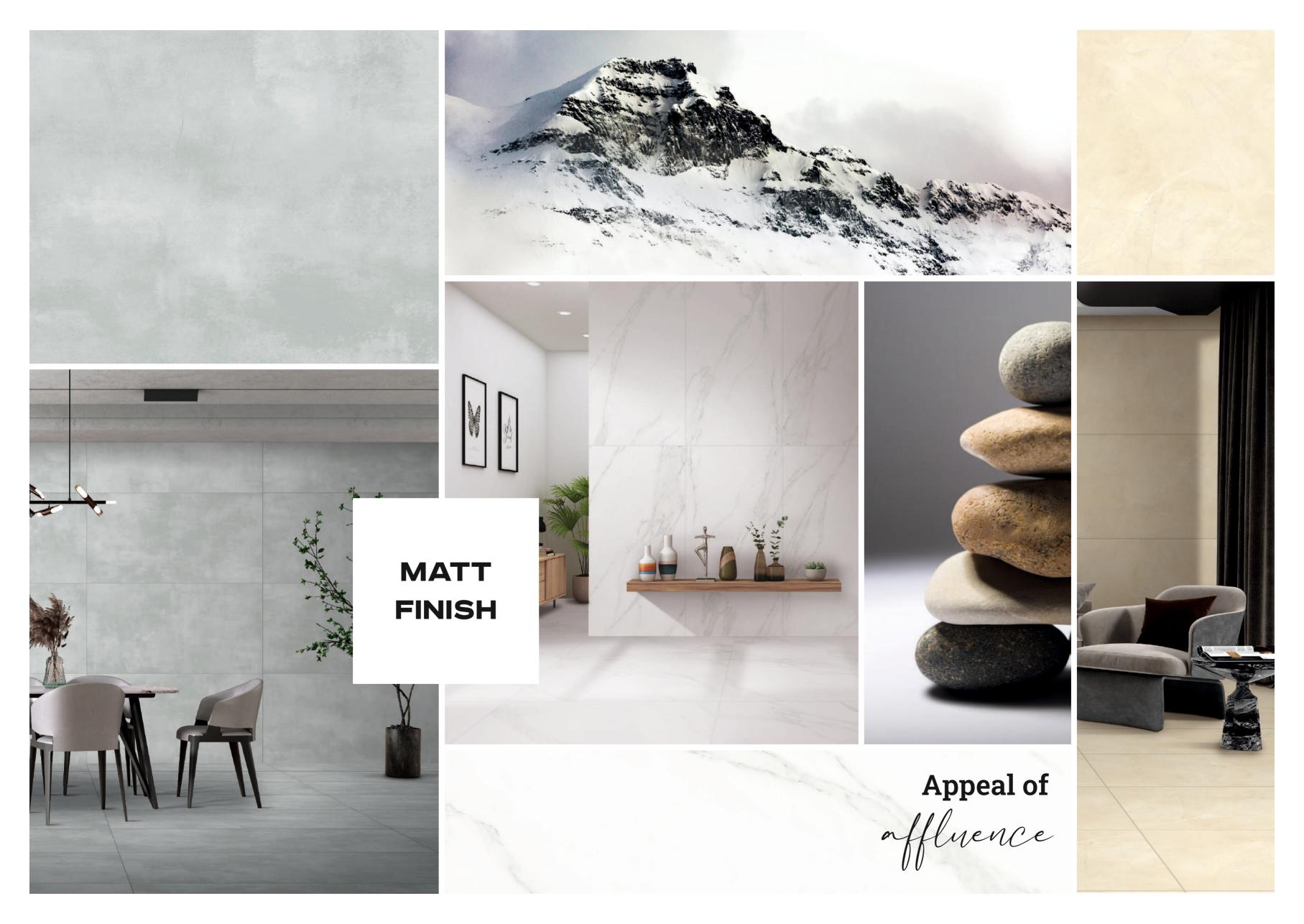


























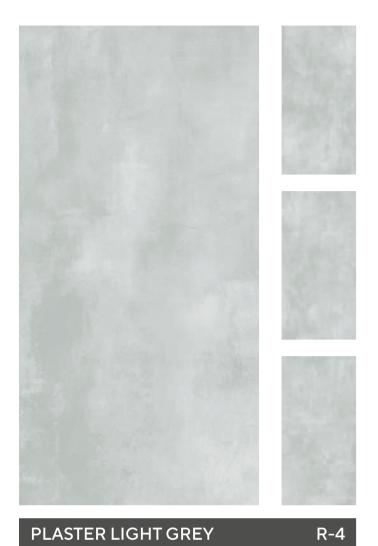


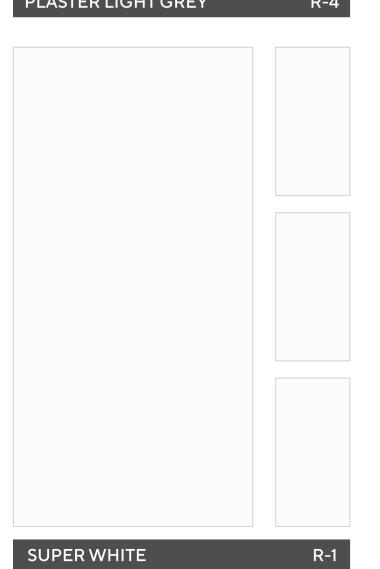


























MAHOGANY WOOD BEIGE



MAPLE HARDWOOD BIANCO







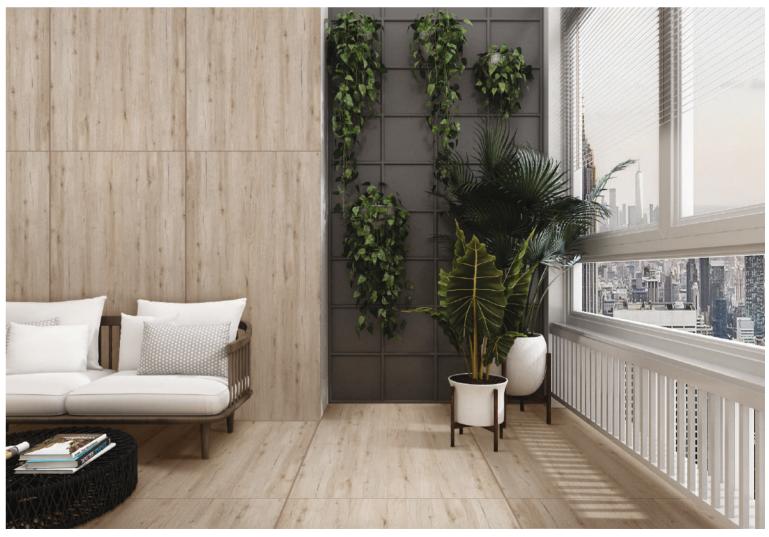






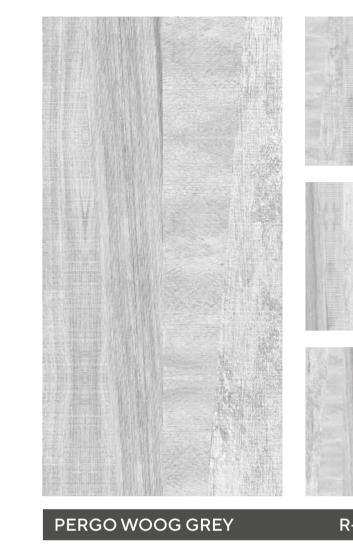










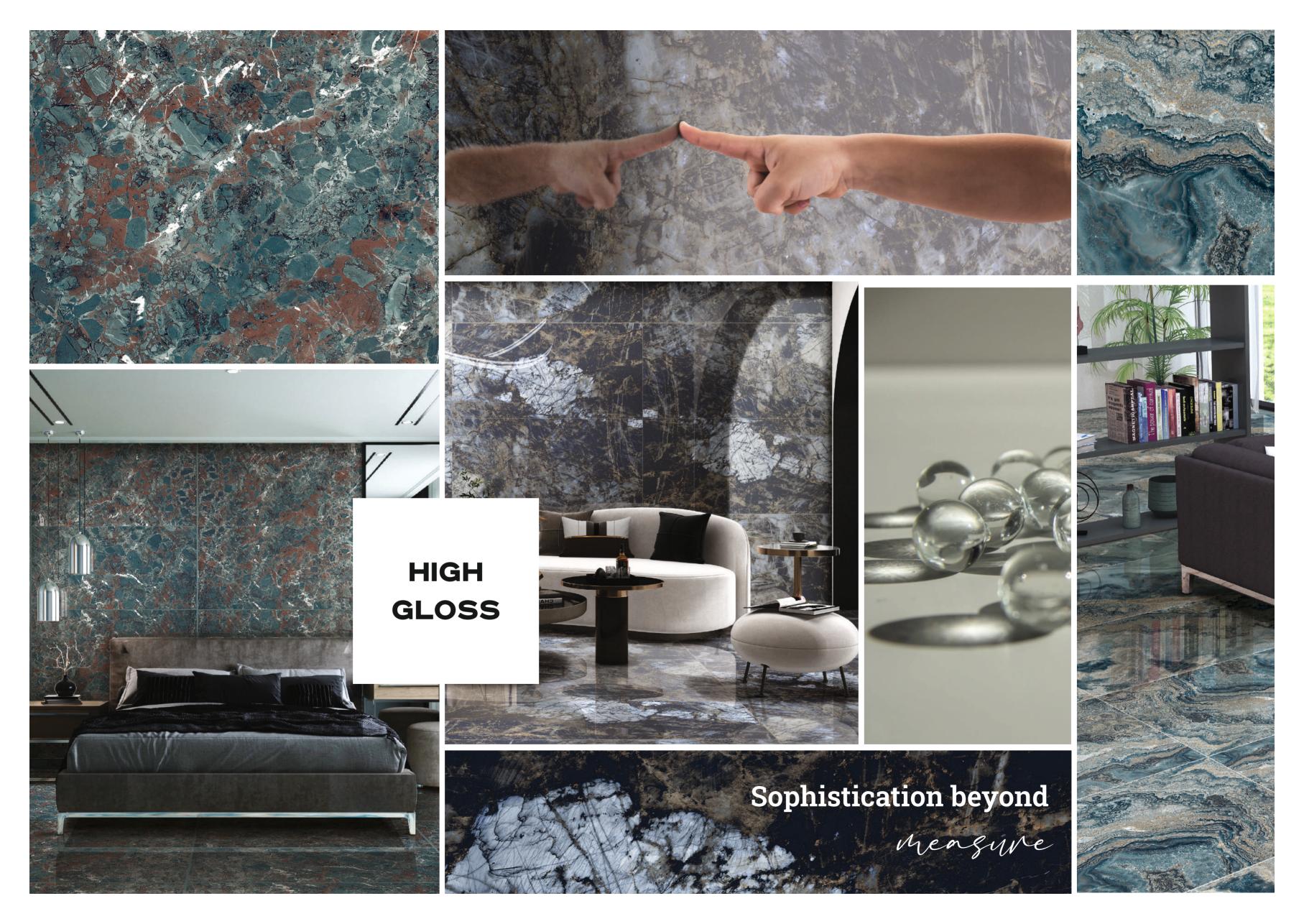








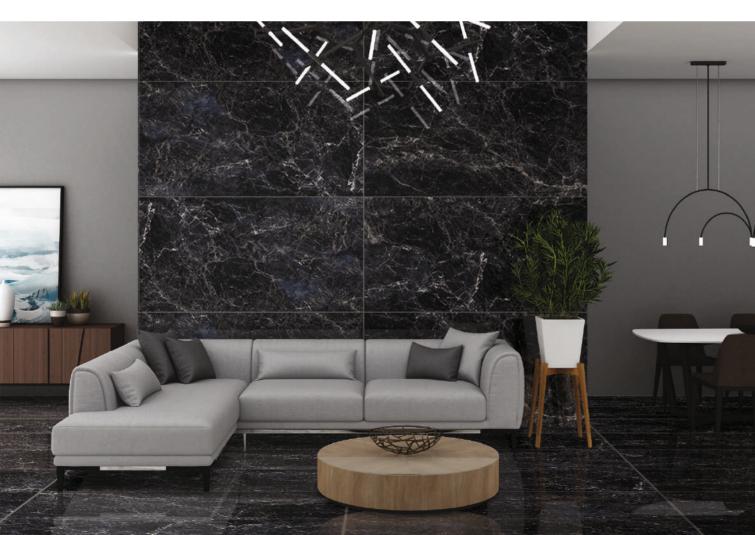
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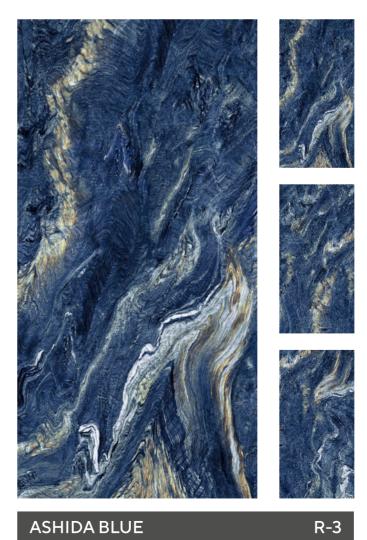


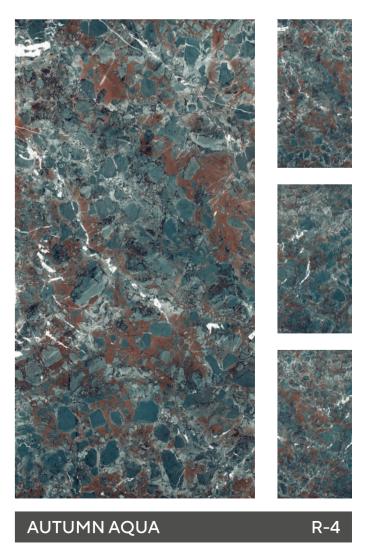


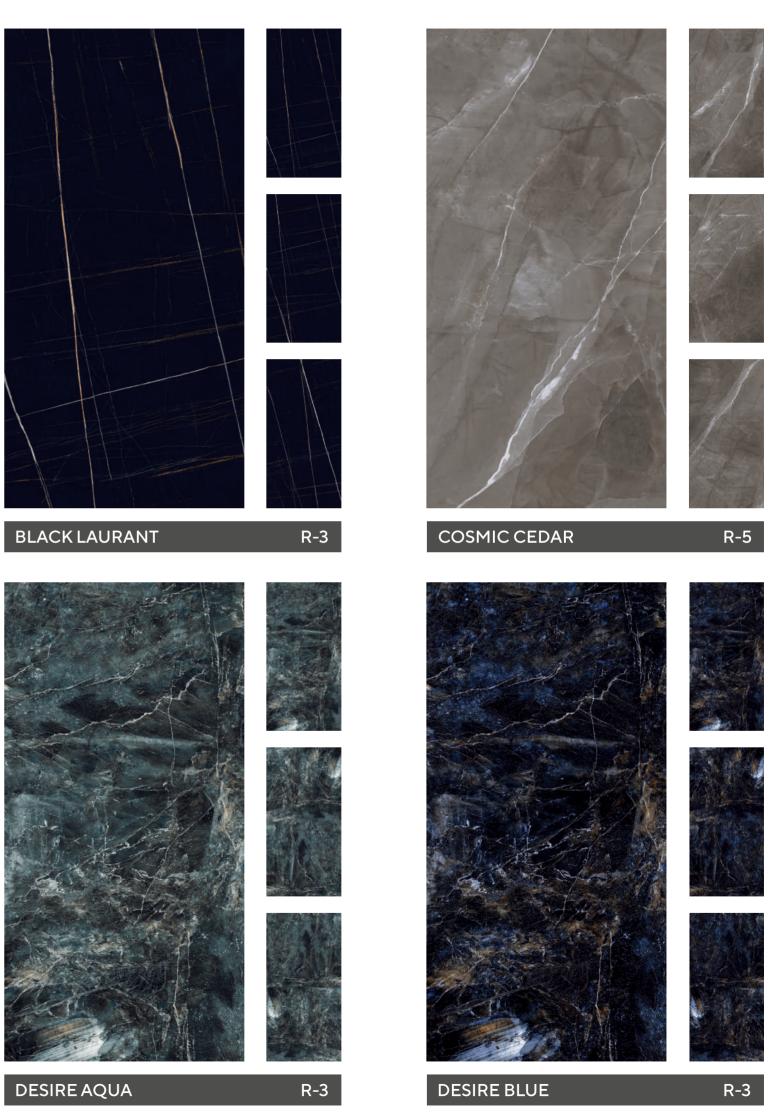












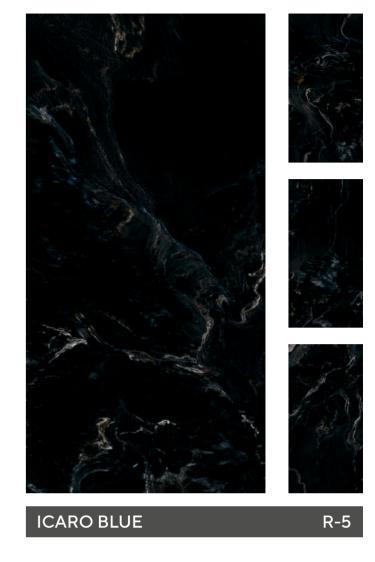


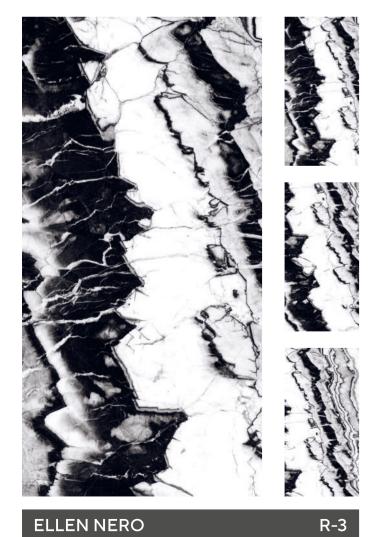


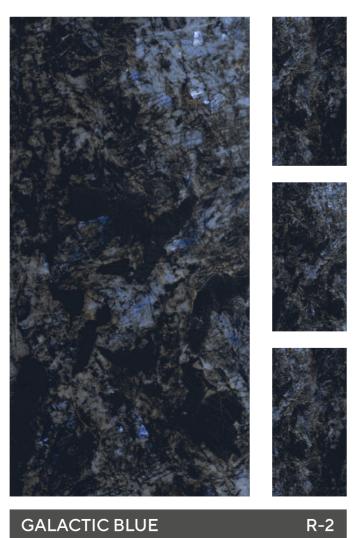










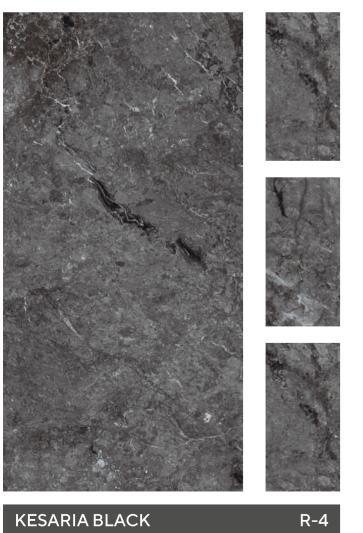


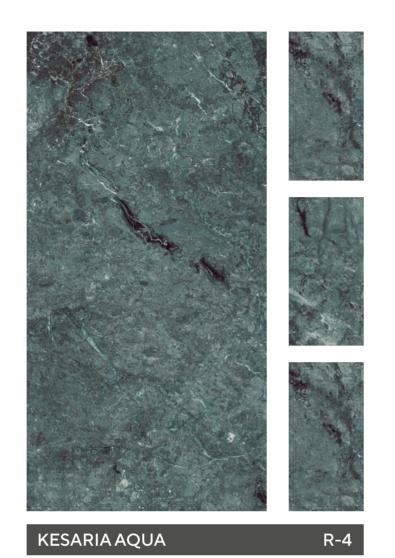


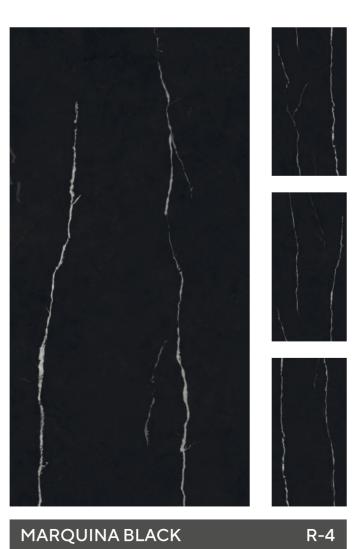








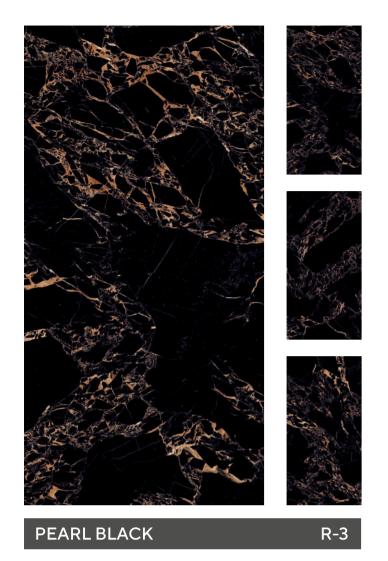
















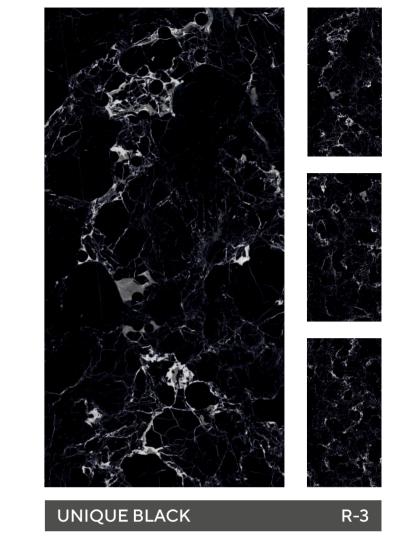


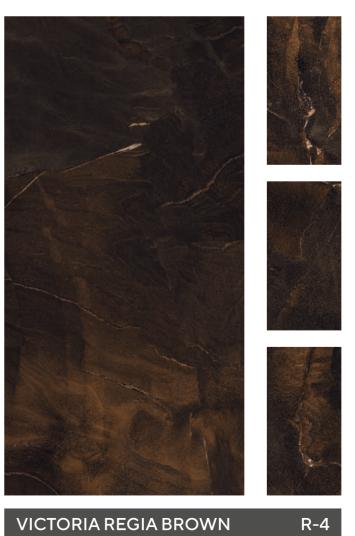










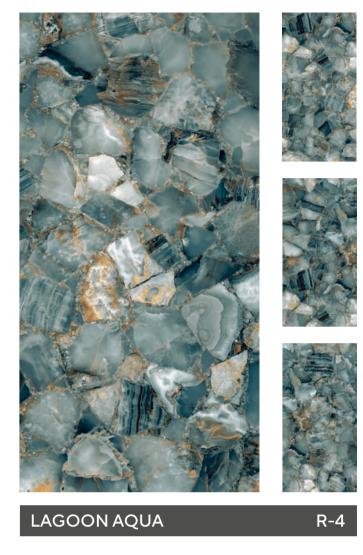


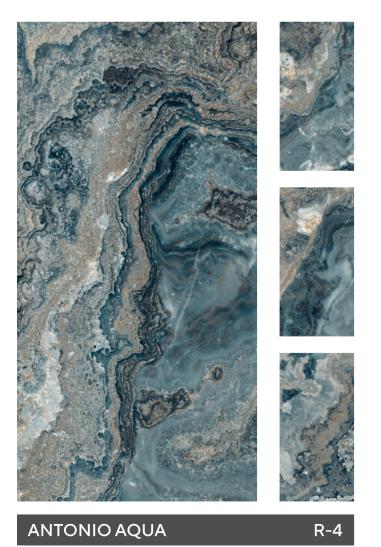


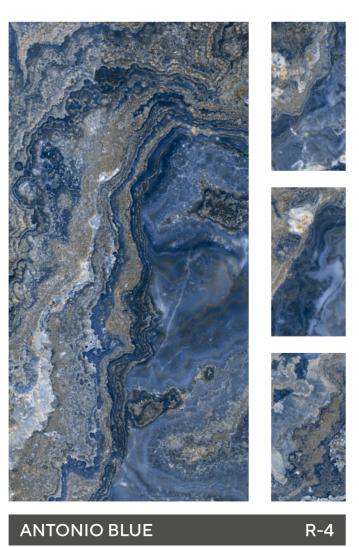






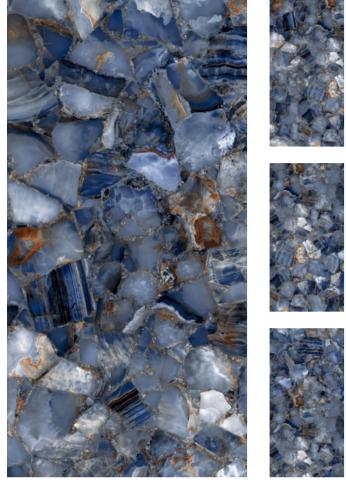


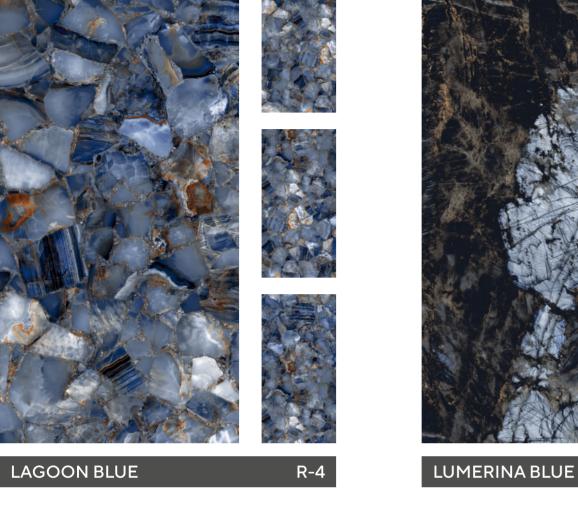


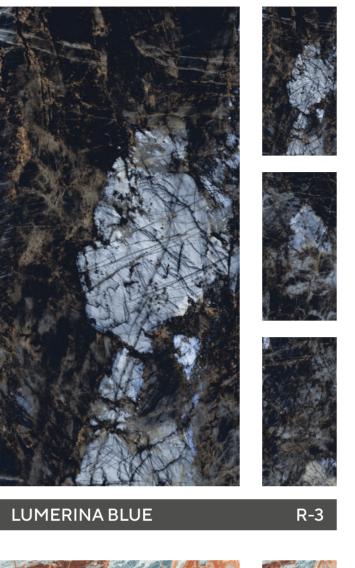


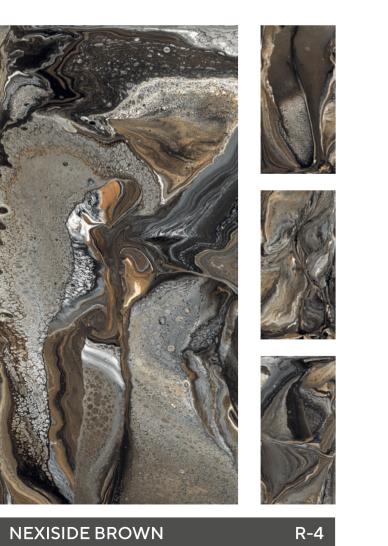


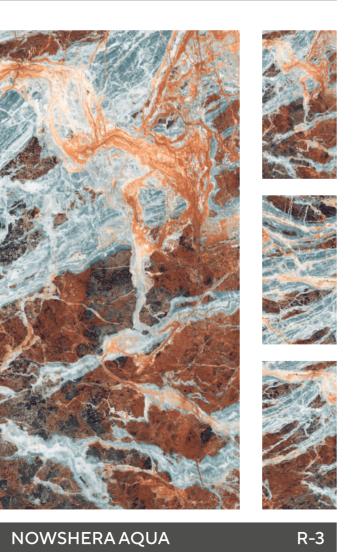








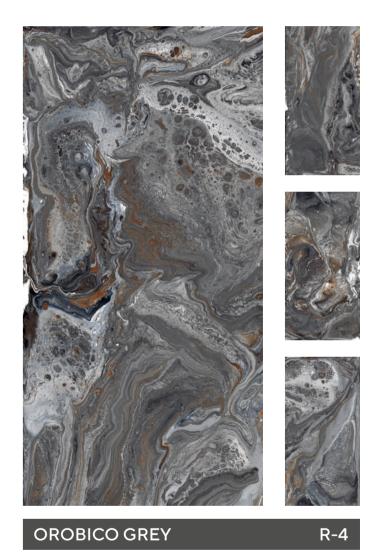


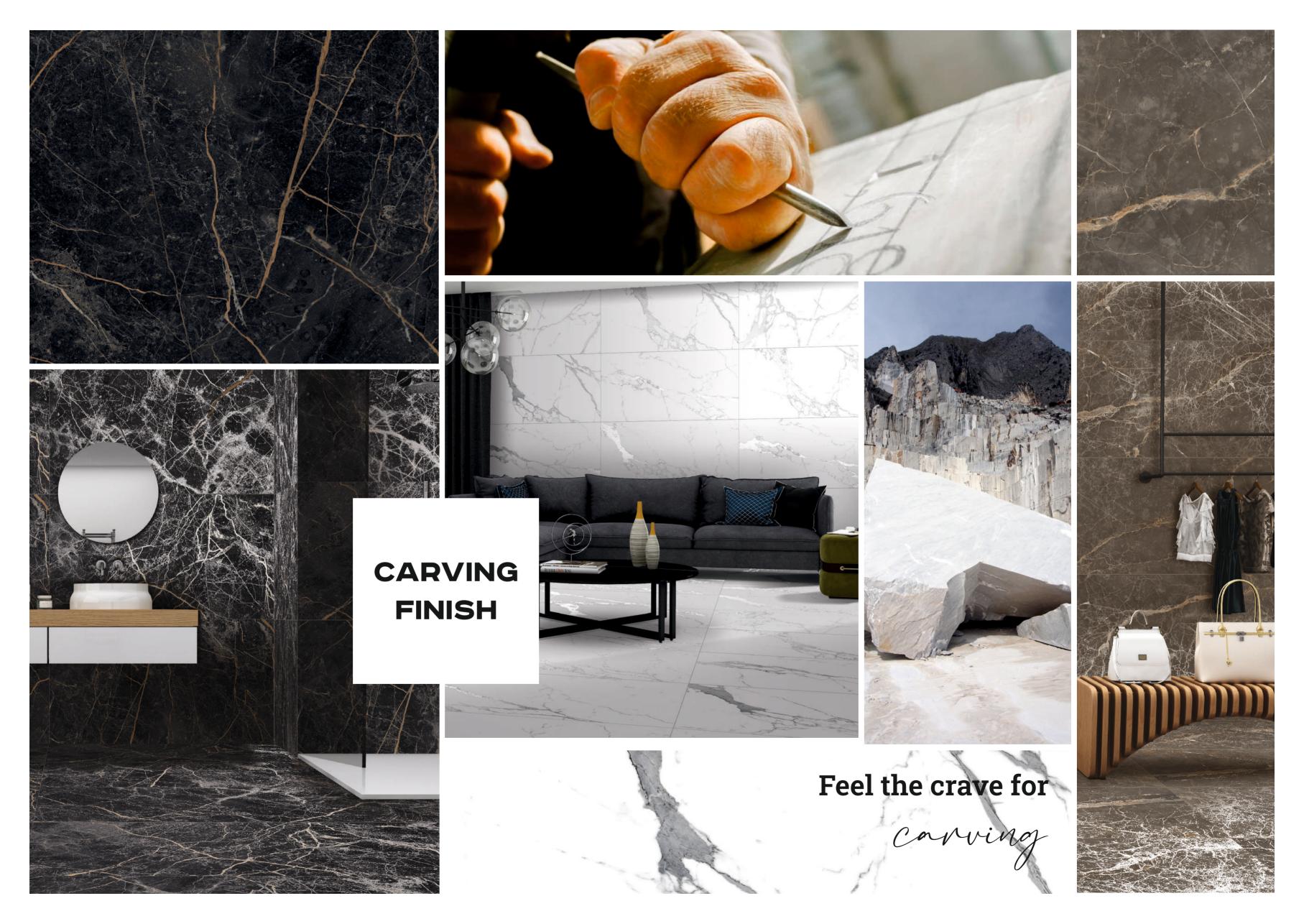


















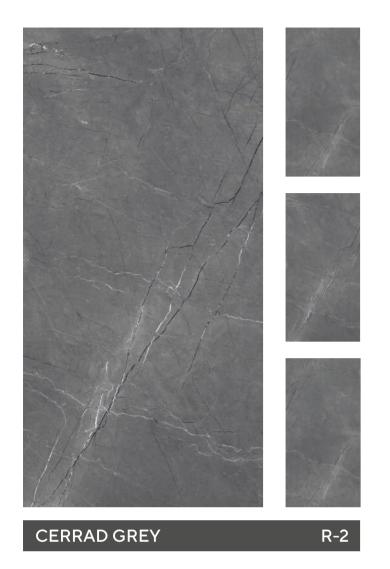
























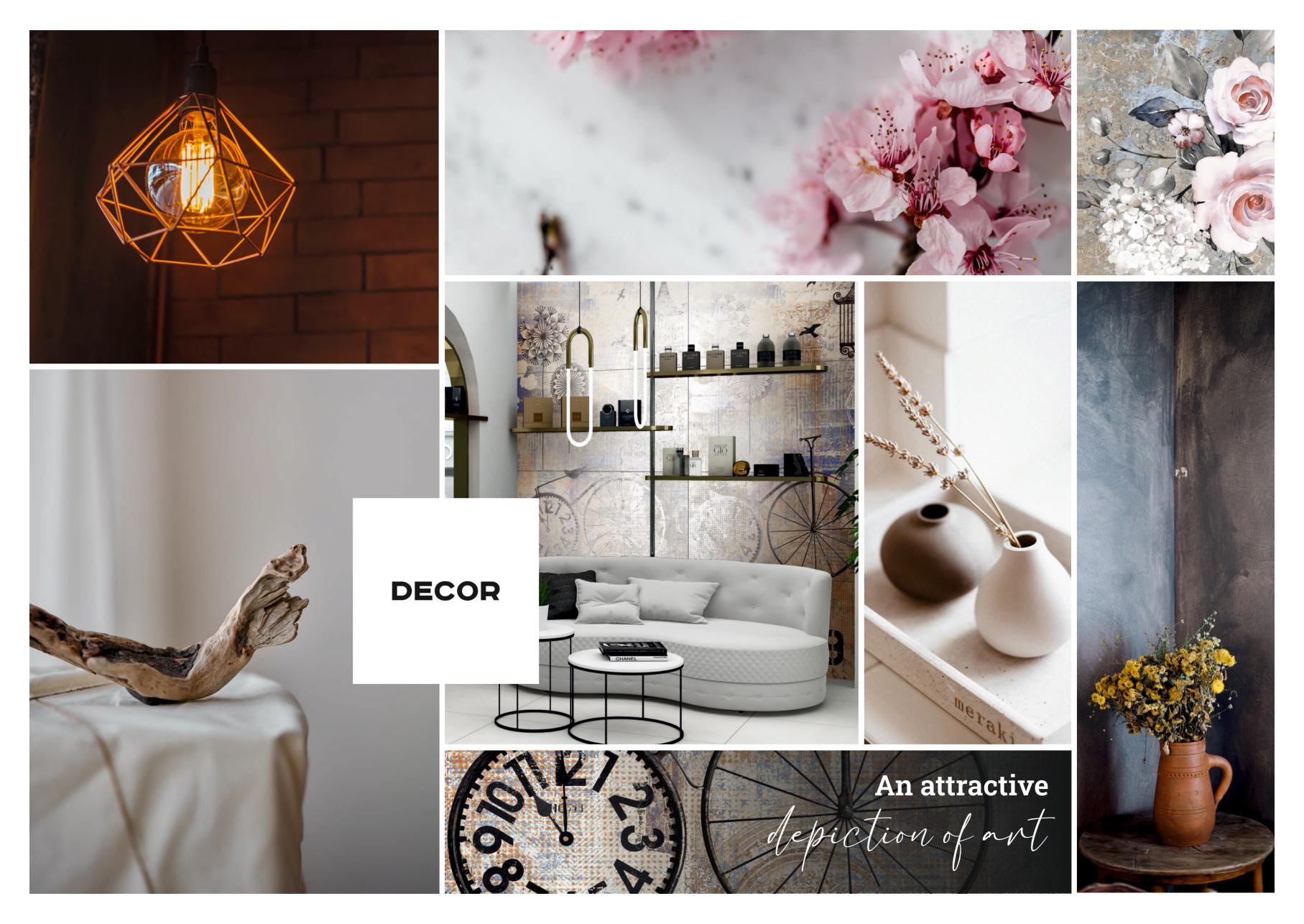






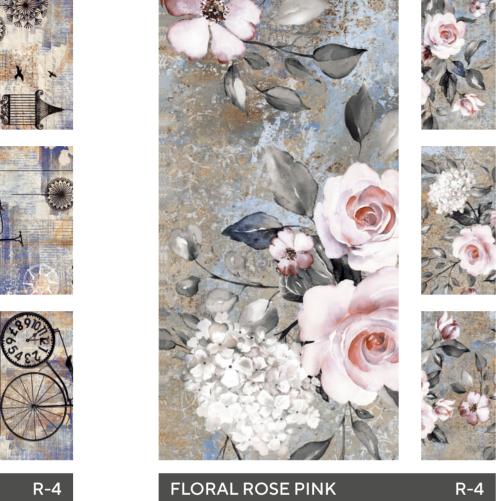






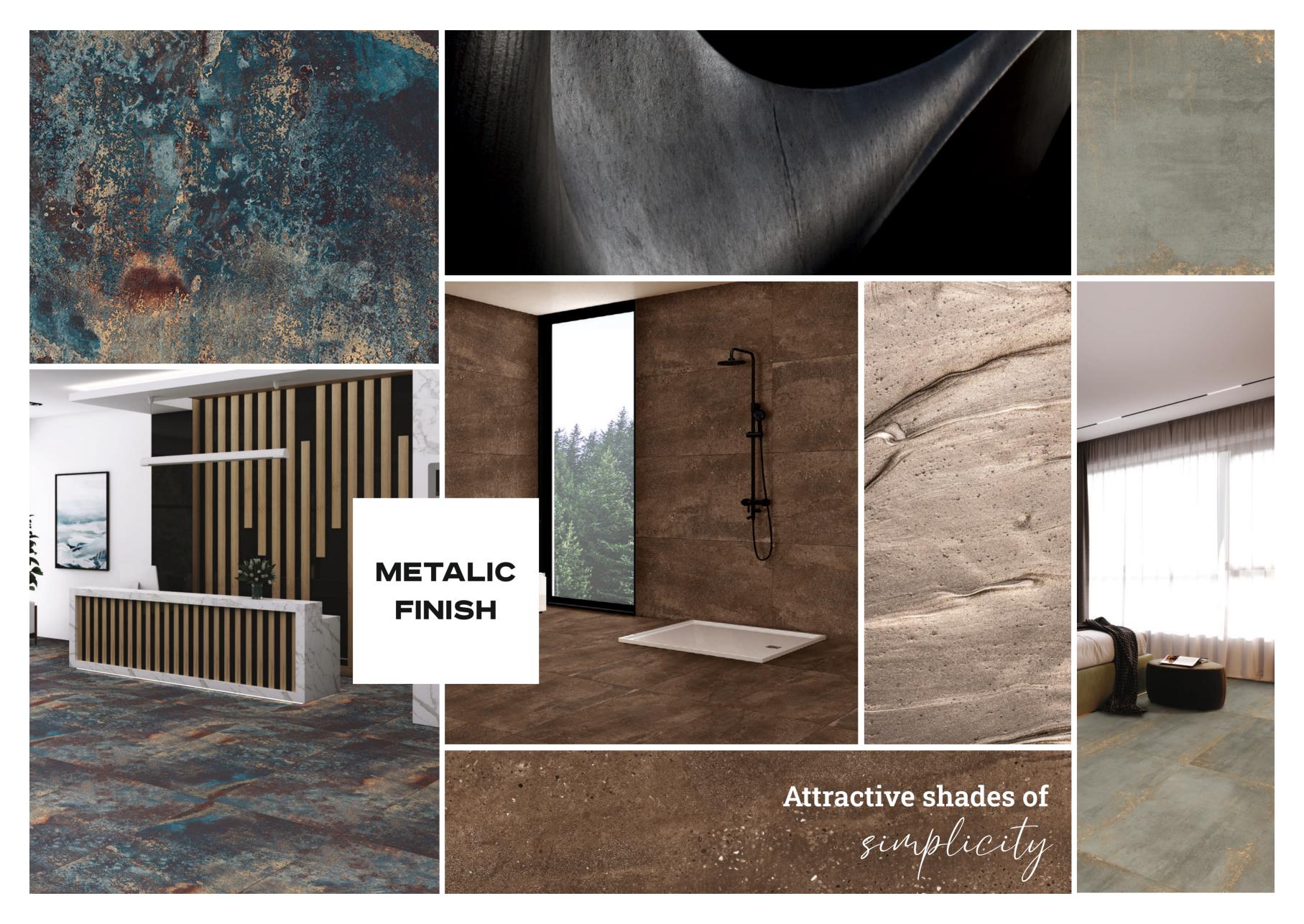








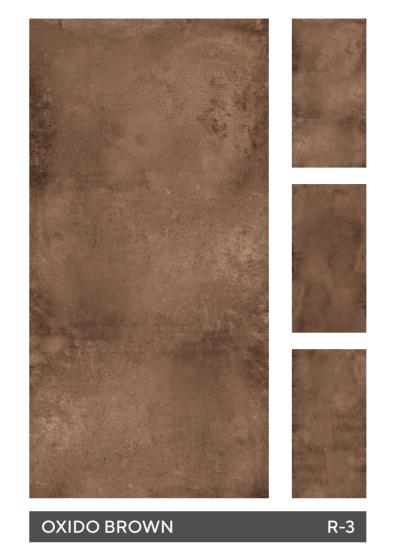














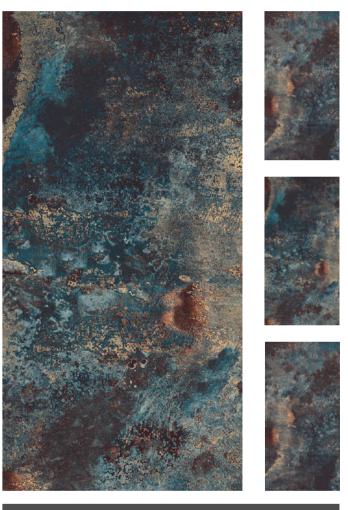












VOLCANO BLUE

R-2

TECHNICAL SPECIFICATION

SR.NO	PHYSICAL PROPERTIE	TEST METHOD	TEST REQUIREMENT	PORCELAIN SLAB PERFORMANCE	REMARKS
	(1	I) DIMENSION AN	D SURFACE QUALITY		
1.1	DEVIATION IN LENGTH (L) & WIDTH (W) (a) The Deviation in percentage of the average size of each tile (2 or 4 sides) from the work size (w) (b) The deviation in percentage of the average siz of each tile (2 or 4 sides) from the average size of the	ISO10545-2	± 1MM	Avg + 0.20mm Avg -0.00mm Avg + 0.14mm	COMPLIES
1.2	THICKNESS The deviation in percent of the average thickness of each tile from the worksize thickness	ISO10545-2	± 1MM	Avg + 0.00mm Avg + 0.00mm Avg -0.15mm	COMPLIES
1.3	STRAIGHTNESS OF SIDES The maximum deveiation from rectangularity in percent related to corresponding work size	ISO10545-2	± 0.8MM	Max + 0.14mm Max - 0.16mm	COMPLIES
1.4	RECTANGULARITY The maximum deveiation from rectangularity in percent related to corresponding work size	ISO10545-2	± 0.8MM	Max + 0.16mm Max - 0.17mm	COMPLIES
1.5	SURFACE FLATNESS (a) Centre Curvature Centre curvature related to diagonal calculatedfrom the work size.		± 1.8 mm	Max + 0.12 mm Max - 0.00 mm	
	(b) Edge Curvature Edge Curvature related to the corresponding work size	ISO10545-2	± 2 mm	Max + 0.14 mm Max - 0.00 mm	COMPLIES
	(c) Warpage Warpage related to diagonal calculated from the work size.		± 1.8 mm	Max + 0.12 mm Max - 0.00 mm	
1.6	SURFACE QUALITY Tested by the visually Minimum 95 percent of tile shall be free from visible defect that would impair the appearance of the major area of tiles. No any defect found in the tiles surface area and lot pass the test	ISO10545-2	95%	99%	COMPLIES
		(2) PHYSICA	L PROPERTIES		
2.1	Water Absorption (%) (a) 0.109 % (b) 0.111% (c) 0.118% (d) 0.105% (e) 0.108%	ISO10545-3	Require as per saso ISO 13006 < e 0.50% Individual maximum 0.60%	Avg. 0.11%	COMPLIES
2.2	Modulus of rupturee (MOR) (a) 38.29 N/mm² (b) 39.43 N/mm² (c) 39.23 N/mm² (d) 37.57 N/mm² (e) 37.32 N/mm² (f) 42.46 N/mm² (g) 40.51 N/mm² (h) 39.37 N/mm²	ISO10545-4	Minimum 35 Individual maximum 32	Avg. 39.27 N/mm²	COMPLIES
2.3	Breaking Strength in (N) (a) 1716.48 N (b) 1795.95 N (c) 1788.15 N (d) 1692.60 N (e) 1787.15 N (f) 1959.75 N (g) 1887.60 N (h) 1816.91 N	ISO10545-4	Require Thickness ≥ 7.5 mm Not less than 1300	Avg. 1805.57 N	COMPLIES
2.4	Crazing Resistance	ISO10545-11	No crazing in two cycle one hour duration at a steam pressure of 750±20Kpa 6 Nos of tiles ware subjected to autoclaving at a steam pressure of 750±20Kpa of saturated steam for two hour consisting of two cycle. None of the tiles show any sign of the crazing on the glaze surface and the lot pass the test	PASSED THE TEST	CONFIRM
2.5	Thermal shock resistance	ISO10545-9	Require 10 Cycle min	15/145°c 10 cycle	CONFIRM
2.6	Co Efficient of linear thermal expantion Expantion from ambient temperature to 100 C (K-1)	ISO10545-8	Require 9X10 I6 Max	4.74X10 ¯6	COMPLIES
2.7	Resistance to surface abrasion	ISO10545-7	Visual failure was observed at 6000 revolution when the tiles ware subjected to abrasion stage of 150,600,750,1500,2100 upto 6000 revolution, 2100 revolution pass.	2100 revolution pass	Class IV

2.8	Moisture expansion mm/m	ISO10545-10	0.02 mm/m max	No expansion	COMPLIES		
2.9	Scratch Hardness of surface (MOH's Scale)	IS 13630-13	5 Moh's scal	5 Moh's	COMPLIES		
2.10	BULK DENSITY	ISO10545-3	2.2MIN	2.2764g/cc	COMPLIES		
2.11	Impact Resistance	ISO10545-5	0.55 Min	0.57	COMPLIES		
(3) CHEMICAL PROPERTIES							
3.1	House hold chemical resistance Ammonium chlorine solution 100 G/L	ISO10545-13	Min Class-GC	Class GA	No visual changes observed after impression for 24 hours pencil lines removed with wet wiping removed		
3.2	Swimming Pool Salt Sodium hypochlorite solution, 20 mg/L	ISO10545-13	Min Class-GC	Class GA	No visual changes observed after impression for 24 hours pencil lines removed with wet wiping removed		
3.3 3.3 (A)	Acid & Alkalies Low Concentration (L) Low Concentration (L) (a) Hydrochloric acid solution 3% (V/V)	ISO10545-13	Min Class-GC	Class GA	No visual changes observed after impression for 4 hours pencil lines removed with wet wiping removed		
	(b) Citric acid soln. 100gm/l	ISO10545-13	Min Class-GC	Class GA	No visual changes observed after impression for 24 hours pencil lines removed with wet wiping removed		
	© Potassium Hydroxide soln 30 gm/l	ISO10545-13	Min Class-GC	Class GA	No visual changes observed after impression for 4 hours pencil lines removed with wet wiping removed		
3.3 (B)	High Concentration (H)				No visual changes		
	High Concentration (H)	ISO10545-13	Min Class-GC	Class GA	observed after impression for 4 hours pencil		
	(a) Hydrochloric acid solution 18% (V/V)		0.000	Class and	lines removed with wet wiping removed		
	(a) Hydrochloric acid solution 18% (V/V) (b) Lactic Acid Soln. 5% (V/V)	ISO10545-13	Min Class-GC	Class GA	lines removed with		
					lines removed with wet wiping removed No visual changes observed after impression for 4 hours pencil lines removed with		
3.4	(b) Lactic Acid Soln. 5% (V/V)	ISO10545-13 ISO10545-13 Stain put on tiles	Min Class-GC	Class GA	lines removed with wet wiping removed No visual changes observed after impression for 4 hours pencil lines removed with wet wiping removed No visual changes observed after impression for 4 hours pencil lines removed with		
3.4	(b) Lactic Acid Soln. 5% (V/V) © Potassuim Hydroxide Soln. 200gm/l (V/V) Resistance to satin Red Past in light oil (Fe2O3)	ISO10545-13 ISO10545-13 Stain put on tiles up to 24 hrs Stain removed	Min Class-GC	Class GA	lines removed with wet wiping removed No visual changes observed after impression for 4 hours pencil lines removed with wet wiping removed No visual changes observed after impression for 4 hours pencil lines removed with		
3.4	(b) Lactic Acid Soln. 5% (V/V) © Potassuim Hydroxide Soln. 200gm/l (V/V) Resistance to satin	ISO10545-13 ISO10545-13 Stain put on tiles up to 24 hrs	Min Class-GC Min Class-GC	Class GA Class GA	lines removed with wet wiping removed No visual changes observed after impression for 4 hours pencil lines removed with wet wiping removed No visual changes observed after impression for 4 hours pencil lines removed with		
3.4	(b) Lactic Acid Soln. 5% (V/V) © Potassuim Hydroxide Soln. 200gm/l (V/V) Resistance to satin Red Past in light oil (Fe2O3) Loding in alcohol 13g/l	ISO10545-13 ISO10545-13 Stain put on tiles up to 24 hrs Stain removed by hot water Stain removed by hot	Min Class-GC Min Class-GC	Class GA Class GA Class -5	lines removed with wet wiping removed No visual changes observed after impression for 4 hours pencil lines removed with wet wiping removed No visual changes observed after impression for 4 hours pencil lines removed with wet wiping removed		
3.4	(b) Lactic Acid Soln. 5% (V/V) © Potassuim Hydroxide Soln. 200gm/l (V/V) Resistance to satin Red Past in light oil (Fe2O3) Loding in alcohol 13g/l	ISO10545-13 ISO10545-13 Stain put on tiles up to 24 hrs Stain removed by hot water Stain removed by hot weak cleaning agent Stain removed	Min Class-GC Min Class-GC Min Class - 3 Min Class - 3	Class GA Class GA Class -5 Class -4	lines removed with wet wiping removed No visual changes observed after impression for 4 hours pencil lines removed with wet wiping removed No visual changes observed after impression for 4 hours pencil lines removed with wet wiping removed		
	(b) Lactic Acid Soln. 5% (V/V) © Potassuim Hydroxide Soln. 200gm/l (V/V) Resistance to satin Red Past in light oil (Fe2O3) Loding in alcohol 13g/l Olive oil Lead and cadium release in mg/dm² Lead releases Test Solution Acietic acid solution 4% (V/V)	ISO10545-13 ISO10545-13 Stain put on tiles up to 24 hrs Stain removed by hot water Stain removed by hot weak cleaning agent Stain removed by hot weak reaning agent Digestion time -24 hrs (20±2°) Detected	Min Class-GC Min Class - 3 Min Class - 3 Min Class - 3	Class GA Class GA Class -5 Class -4 Class -5	lines removed with wet wiping removed No visual changes observed after impression for 4 hours pencil lines removed with wet wiping removed No visual changes observed after impression for 4 hours pencil lines removed with wet wiping removed COMPLIES		

epsilon Living Innovations

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